

QUALITY.
INNOVATION.
SERVICE.

Mounted Points & Wheels

From BORIDE Engineered Abrasives

**RED, BLUE, PINK
PREMIUM PURPLE
VARIETY KITS
TRUING STONES
EQUIPMENT**



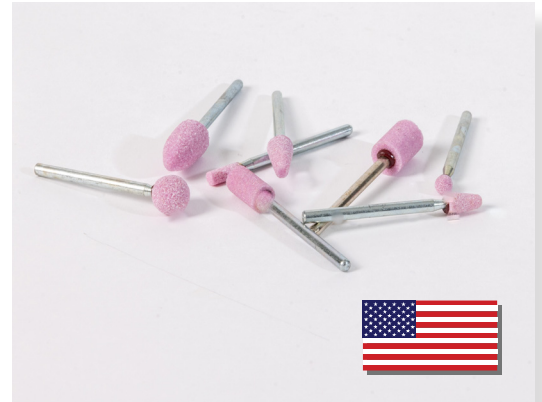
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BORIDE
Engineered Abrasives
The BORIDE Family of Products

BLUE STAR DIAMOND **ADAMAS**
LABORATORY CORPORATION
FALCON Tool Company

Considerations for Smooth Operation

BORIDE is proud to stock a broad offering of Made in USA Mounted Points & Wheels to be used in many different applications for material removal, roughing, blending, deburring and finishing. Manufactured from premium aluminum oxide and special bonding materials, our Mounted Points & Wheels provide rapid stock removal and long life. They are carefully formed and securely mounted on the mandrels to run true. Available in industry standard "B" and "W" shapes and a variety of formulations and grits to meet the needs of nearly any application.



Choosing the Correct Formulation and/or Grit

Color	Hardness	Abrasive Type	Description
BORIDE Blue	Hard / Fine	Semi-Friable Aluminum Oxide	Most popular for mold & die applications. Used to grind low to high carbon steels. Holds shape very well while cutting fast & leaving a smooth finish.
FALCON Blue	Hard / Coarse	Semi-Friable Aluminum Oxide	Similar to BORIDE's blue formulation with specifications that are slightly coarser and softer. Great for general purpose applications.
Red / Brown	Medium	Friable Aluminum Oxide	Fast cutting & non-loading with a clay bond structure for stability and life. A good general purpose choice for mild steel.
White	Soft	Friable Aluminum Oxide	Very fine, offers a great surface finish.
Purple	Hard / Sharp Cutting	Friable Pink Aluminum Oxide & Sol Gel Ceramic Grain	Long-lasting, cool running & non-loading. For use on all ferrous & non-ferrous metals including high nickel & exotic alloys for the aerospace industry.
Pink	Medium	Friable Pink Aluminum Oxide Alloyed w/ Chrome	Exceptionally tough & durable with sharp cutting action. Offers fast, cool cutting & will not load. Excellent form holding characteristics that make these the perfect application selection for work on harder alloys and tool steels.

Operating at the Appropriate Speed

Wheel Speed is very important in obtaining the desired finish. An operator should not exceed the speed standards given by the American National Standards Institute's current safety requirement of maximum speeds. This information is provided on the label of each package of mounted points.

Avoiding Typical Finishing Pitfalls

Grinder and Collet Run-Out is the number one cause for poor abrasive performance. It causes vibration in the tool leading to reduced operator efficiency. Worn chucks and lack of properly maintained grinders can result in spindle failure, wheel breakage, and unsafe conditions for operators. A well-maintained grinder will give you better ROI and increase efficiency.

Dressing your mounted point is important to maintain the integrity of the wheel shape, cutting quality, and to minimize loading problems. We recommend our truing stones to quickly reshape and resurface mounted points to like-new condition.

Eagle-Clawing occurs when the mounted point shank isn't fully inserted into the collet of the grinder. Operators do this to extend the point length to reach deeper into a part, but it is unsafe and not recommended. When not fully inserted, the max operating speed of the mounted point is lowered which creates the safety concern of over speeding. We recommend using longer shank, high strength mandrels of reach-in devices. Contact our sales team to discuss these options.

Hour-Glassing occurs when an operator finishes edges by cutting directly into the middle of the mounted point. This is the weakest part of the point and should be avoided when possible. To avoid hour-glassing and to extend the life of the mounted point, operators should use as much contact area as possible by turning the point sideways for more surface contact.

Troubleshooting Common Problems

Problem	Possible Cause	Correction
Loading or Glazing	Too Hard Too Fine Insufficient Pressure Excessive RPM	Downgrade One Level Softer Use Coarser Grit Increase Pressure to Max Safe Level Reduce RPM
Burning Work-Piece	Too Hard Wrong Point Type Selected Low Coolant Flow Speed Too Slow Stock Removal Too Fast	Downgrade One Level Softer Choose Heat Sensitive Type Increase Coolant Flow Increase Speed Decrease Stock Removal per Pass
Chatter	Too Hard Point/Wheel Out of Balance Machine/Grinder Vibration	Downgrade One Level Softer Balance Wheel or Dress Point Check Machine Bearings/Grinder Collet
Scratching Work-Piece	Too Hard Too Coarse	Downgrade One Level Softer Use Finer Grit
Improper Stock Removal	Too Little – Too Soft Too Much – Too Hard Short Life Grinder Out of Balance	Upgrade One Level Harder Downgrade One Level Softer Choose Less Friable Grain Repair Grinder or Replace Collet

Always wear proper eye protection while using rotary power tool accessories.

BORIDE Mounted Points & Wheels

BORIDE Engineered Abrasives' standard line of mounted abrasive points are designed specifically for mold and die work with specifications that are slightly finer and harder than industry standard.

Blue: Hard, holds shape well while cutting fast & leaving a smooth finish.

Red/Brown: Medium, fast cutting & non-loading with great stability & life. Great for mild steels.

Pink: Medium, exceptionally tough & durable with sharp cutting action. Perfect for harder alloys & tool steels.

Style	Color	Mandrel	Item
B41, 5/8 X 5/8"	Blue	1/8"	204133
B42, 1/2 X 3/4"	Red	1/8"	204281
	Blue	1/8"	204283
	Pink	1/8"	241240
		3mm	241242
B44, 7/32 X 3/8"	Red	1/8"	204481
		3mm	204431
	Blue	1/8"	204483
		3mm	204433
	Pink	1/8"	241244
		3mm	241246
B45, 3/16 X 5/16"	Red	3mm	204531
	Blue	1/8"	204583
		3mm	204533
	Pink	1/8"	241248
3mm		241250	
B51, 7/16 X 3/4"	Blue	1/8"	205183
B52, 3/8 X 3/4"	Red	1/8"	205281
		3mm	205231
	Blue	1/8"	205283
		3mm	205233
	Pink	1/8"	241252
		3mm	205234
B53, 1/4 X 5/8"	Red	1/8"	205381
		3mm	205331
	Blue	1/8"	205383
		3mm	205333
	Pink	1/8"	241256
		3mm	241258
B55, 1/8 X 1/4"	Red	1/8"	205581
		3mm	205531
	Blue	1/8"	205583
		3mm	205533
	Pink	1/8"	241260
		3mm	241262
B91, 1/2 X 5/8"	Red	1/8"	209181

Style	Color	Mandrel	Item
B96, 1/8 X 1/4"	Red	1/8"	209681
		3mm	209631
	Blue	1/8"	209683
		3mm	209633
B97, 1/8 X 3/8"	Red	1/8"	209781
		3mm	209731
	Blue	1/8"	209783
		3mm	209733
	Pink	1/8"	241264
		3mm	241266
B98, 3/32 X 1/4"	Red	3mm	209831
	Blue	1/8"	209883
		3mm	209833
B105, 1/4 X 1/4"	Blue	1/8"	210583
B112, 3/8 X 1/2"	Blue	1/8"	211283
B121, 1/2 X 1/2"	Blue	1/8"	212183
B122, 3/8 X 3/8"	Blue	1/8"	212283
	Pink	1/8"	241306
	Pink	3mm	241304
B123, 3/16 X 3/16"	Red	1/8"	212381
		3mm	212331
	Blue	1/8"	212383
		3mm	212333
B124, 1/8 X 1/8"	Red	1/8"	212481
		3mm	212431
	Blue	1/8"	212483
		3mm	212433
B125, 1/4 X 1/4"	Red	1/8"	212581
	Blue	1/8"	212583
B132, 3/8 X 1/2"	Red	1/8"	213281
		3mm	213231
	Blue	3mm	213233
		Pink	1/8"
	3mm		241270
	B133, 3/8 X 3/8"	Red	3mm
Blue		1/8"	213383
		3mm	213333

BORIDE Mounted Points & Wheels

Style	Color	Mandrel	Item
B135, 1/4 X 1/2"	Red	1/8"	213581
		3mm	213531
	Blue	1/8"	213583
		3mm	213533
	Pink	1/8"	241272
		3mm	241274
W142, 3/32 X 1/4"	Red	1/8"	214281
		3mm	214231
	Blue	1/8"	214283
		3mm	214233
W144, 1/8 X 1/4"	Red	1/8"	214481
		3mm	214431
	Blue	1/8"	214483
		3mm	214433
	Pink	1/8"	241276
		3mm	241278
W145, 1/8 X 3/8"	Red	1/8"	214581
		3mm	214531
	Blue	1/8"	214583
		3mm	214533
	Pink	1/8"	241280
		3mm	241282
W146, 1/8 X 1/2"	Red	1/8"	214681
		3mm	214631
	Blue	1/8"	214683
		3mm	214633
	Pink	1/8"	241284
		3mm	241286
W149, 5/32 X 1/4"	Red	3mm	214931
	Blue	3mm	214933
W153, 3/16 X 3/8"	Red	1/8"	215381
		3mm	215331
	Blue	1/8"	215383
		3mm	215333
	Pink	1/8"	241288
		3mm	241290
W154, 3/16 X 1/2"	Red	1/8"	215481
		3mm	215431
	Blue	1/8"	215483
		3mm	215433
	Pink	1/8"	241302
	Pink	3mm	241300

Style	Color	Mandrel	Item
W160, 1/4 X 1/4"	Red	3mm	216031
	Blue	1/8"	216083
		3mm	216033
W161, 1/4 X 5/16"	Blue	1/8"	216183
W162, 1/4 X 3/8"	Red	1/8"	216281
		3mm	216231
	Blue	1/8"	216283
		3mm	216233
	Pink	1/8"	241292
		3mm	241294
W163, 1/4 X 1/2"	Red	1/8"	216381
		3mm	216331
	Blue	1/8"	216383
		3mm	216333
	Pink	1/8"	241296
		3mm	241298
W170, 5/16 X 1/2"	Red	1/8"	217081
	Blue	1/8"	217083
W171, 5/16 X 3/4"	Blue	3mm	217133
W176, 3/8 X 1/2"	Red	1/8"	217681
		3mm	217631
	Blue	1/8"	217683
		3mm	217633
W185, 1/2 X 1/2"	Blue	1/8"	218583
W200, 3/4 X 1/8"	Red	1/8"	220081
	Blue	1/8"	220083
W220, 1 X 1"	Red	1/8"	222041



Premium Purple Points

Our Premium Purple Mounted Points & Wheels are manufactured with Premium Pink fused aluminum oxide grain combined with unique Sol Gel ceramic grain for an extremely long lasting, but cool cutting mounted point. Double the life of a standard mounted point in most cases, the Premium Purple can be used on all ferrous & non-ferrous materials. They offer less loading & cooler running lessening the possibility of thermal damage during polishing. Made in USA!

Style	Grit	Mandrel	Item
B43, 1/4 X 5/16"	80	1/8"	241110
		3mm	241112
B44, 7/32 X 3/8"	100	1/8"	241134
		3mm	241136
B45, 3/16 X 5/16"	100	1/8"	241138
		3mm	241140
B51, 7/16 X 3/4"	80	1/8"	241114
		3mm	241116
B52, 3/8 X 3/4"	80	1/8"	241118
		3mm	241120
B53, 1/4 X 5/8"	120	1/8"	241154
		3mm	241156
B55, 1/8 X 1/4"	120	1/8"	241158
		3mm	241160
B73, 1/2 X 1/8"	80	1/8"	241122
		3mm	241124
B97, 1/8 X 3/8"	120	1/8"	241162
		3mm	241164
B103, 5/8 X 3/16"	100	1/8"	241142
		3mm	241144
B123, 3/16 X 3/16"	100	1/8"	241146
		3mm	241148
B124, 1/8 X 1/8"	120	1/8"	241166
		3mm	241168
B125, 1/4 X 1/4"	100	1/8"	241150
		3mm	241152
B132, 3/8 X 1/2"	80	1/8"	241126
		3mm	241128
B135, 1/4 X 1/2"	80	1/8"	241130
		3mm	241132

Style	Grit	Mandrel	Item
W142, 3/32 X 1/4"	120	1/8"	241216
		3mm	241218
W144, 1/8 X 1/4"	120	1/8"	241220
		3mm	241222
W145, 1/8 X 3/8"	120	1/8"	241224
		3mm	241226
W146, 1/8 X 1/2"	120	1/8"	241228
		3mm	241230
W152, 3/16 X 1/4"	80	1/8"	241170
		3mm	241172
W153, 3/16 X 3/8"	80	1/8"	241174
		3mm	241176
W154, 3/16 X 1/2"	80	1/8"	241178
		3mm	241180
W160, 1/4 X 1/4"	80	1/8"	241182
		3mm	241184
W162, 1/4 X 3/8"	80	1/8"	241188
		3mm	241190
W163, 1/4 X 1/2"	80	1/8"	241192
		3mm	241194
W164, 1/4 X 3/4"	100	1/8"	241208
		3mm	241210
W175, 3/8 X 3/8"	80	1/8"	241196
		3mm	241198
W176, 3/8 X 1/2"	80	1/8"	241200
		3mm	241202
W182, 1/2 X 1/8"	100	1/8"	241212
		3mm	241214
W185, 1/2 X 1/2"	80	1/8"	241204
		3mm	241206



Falcon Tool Mounted Points

Falcon Tool Mounted Points & Wheels are also proudly made in the USA from premium materials to assure rapid stock removal & long life. Great for many applications including material removal, roughing, blending, deburring, & finishing. Our Falcon Tool & BORIDE Blue formulations are slightly different. BORIDE specifications are finer & harder catered toward mold & die applications, where as Falcon Tool's are coarser & softer resulting in a great general purpose point.

Blue: Hard/Coarse **White:** Regular/Soft **Brown/Red:** See pages 3-4 for BORIDE's Medium-Hard spec

Style	Color	Mandrel	Item
B41, 5/8 X 5/8"	Blue	1/8"	05A-MPT1041
B42, 1/2 X 3/4"	Blue	1/8"	05A-MPT1042
B43, 1/4 X 5/16"	Blue	1/8"	05A-MPT1043
B44, 7/32 X 3/8"	Blue	1/8"	05A-MPT1044
B45, 3/16 X 5/16"	Blue	1/8"	05A-MPT1045
B46, 1/8 X 5/16"	Blue	1/8"	05A-MPT1046
B47, 1/8 X 5/32"	Blue	1/8"	05A-MPT1047
B51, 7/16 X 3/4"	Blue	1/8"	05A-MPT1051
B52, 3/8 X 3/4"	Blue	1/8"	05A-MPT1052
	White	1/8"	05A-MPT3052
B53, 1/4 X 5/8"	Blue	1/8"	05A-MPT1053
	White	1/8"	05A-MPT3053
B54, 1/4 X 1/2"	Blue	1/8"	05A-MPT1054
B55, 1/8 X 1/4"	Blue	1/8"	05A-MPT1055
B61, 3/4 X 5/16"	Blue	1/8"	05A-MPT1061
B71, 5/8 X 1/8"	Blue	1/8"	05A-MPT1071
B72, 1/2 X 1/8"	Blue	1/8"	05A-MPT1072
B81, 3/4 X 3/16"	Blue	1/8"	05A-MPT1081
B82, 1/2 X 1/4"	Blue	1/8"	05A-MPT1082
B83, 3/8 X 3/16"	Blue	1/8"	05A-MPT1083
B91, 1/2 X 5/8"	Blue	1/8"	05A-MPT1091
B92, 1/4 X 1/4"	Blue	1/8"	05A-MPT1092
B95, 1/8 X 3/16"	Blue	1/8"	05A-MPT1095
B96, 1/8 X 1/4"	Blue	1/8"	05A-MPT1096
	White	1/8"	05A-MPT3096
B97, 1/8 X 3/8"	Blue	1/8"	05A-MPT1097
	White	1/8"	05A-MPT3097
B98, 3/32 X 1/4"	Blue	1/8"	05A-MPT1098
B101, 5/8 X 11/16"	Blue	1/8"	05A-MPT1101
B102, 5/8 X 1/2"	Blue	1/8"	05A-MPT1102
B105, 1/4 X 1/4"	Blue	1/8"	05A-MPT1105

Style	Color	Mandrel	Item
B111, 7/16 X 11/16"	Blue	1/8"	05A-MPT1111
B121, 1/2 X 1/2"	Blue	1/8"	05A-MPT1121
B122, 3/8 X 3/8"	Blue	1/8"	05A-MPT1122
B123, 3/16 X 3/16"	Blue	1/8"	05A-MPT1123
	White	1/8"	05A-MPT3123
B124, 1/8 X 1/8"	Blue	1/8"	05A-MPT1124
	White	1/8"	05A-MPT3124
B125, 1/4 X 1/4"	Blue	1/8"	05A-MPT1125
	White	1/8"	05A-MPT3125
B130, 3/4 X 1/2"	Blue	1/8"	05A-MPT1130
B131, 1/2 X 1/2"	Blue	1/8"	05A-MPT1131
B132, 3/8 X 1/2"	Blue	1/8"	05A-MPT1132
B133, 3/8 X 3/8"	Blue	1/8"	05A-MPT1133
B134, 5/16 X 3/8"	Blue	1/8"	05A-MPT1134
B135, 1/4 X 1/2"	Blue	1/8"	05A-MPT1135
B136, 1/4 X 5/16"	Blue	1/8"	05A-MPT1136

W141, 3/32 X 5/32"	Blue	1/8"	05B-MWH1141
W142, 3/32 X 1/4"	Blue	1/8"	05B-MWH1142
	White	1/8"	05B-MWH3142
W144, 1/8 X 1/4"	Blue	1/8"	05B-MWH1144
	White	1/8"	05B-MWH3144
W145, 1/8 X 3/8"	Blue	1/8"	05B-MWH1145
	White	1/8"	05B-MWH3145
W146, 1/8 X 1/2"	Blue	1/8"	05B-MWH1146
	White	1/8"	05B-MWH3146
W149, 5/32 X 1/4"	Blue	1/8"	05B-MWH1149
W152, 3/16 X 1/4"	Blue	1/8"	05B-MWH1152
	White	1/8"	05B-MWH3152
W153, 3/16 X 3/8"	Blue	1/8"	05B-MWH1153
	White	1/8"	05B-MWH3153
W154, 3/16 X 1/2"	Blue	1/8"	05B-MWH1154
	White	1/8"	05B-MWH3154

Falcon Tool Mounted Wheels & Kits

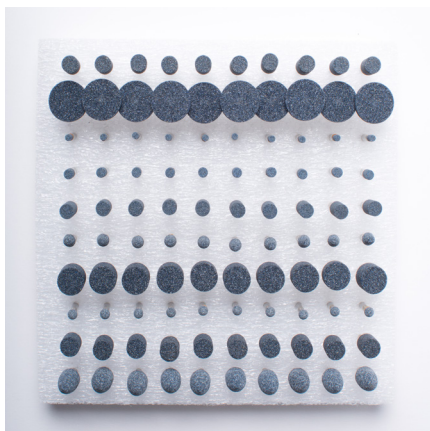
Style	Color	Mandrel	Item
W160, 1/4 X 1/4"	Blue	1/8"	05B-MWH1160
W161, 1/4 X 5/16"	Blue	1/8"	05B-MWH1161
W162, 1/4 X 3/8"	Blue	1/8"	05B-MWH1162
	White	1/8"	05B-MWH3162
W163, 1/4 X 1/2"	Blue	1/8"	05B-MWH1163
	White	1/8"	05B-MWH3163
W164, 1/4 X 3/4"	Blue	1/8"	05B-MWH1164
W169, 5/16 X 3/8"	Blue	1/8"	05B-MWH1169
W170, 5/16 X 1/2"	Blue	1/8"	05B-MWH1170
W171, 5/16 X 3/4"	Blue	1/8"	05B-MWH1171
	White	1/8"	05B-MWH3171
W172, 3/8 X 1/16"	Blue	1/8"	05B-MWH1172
W175, 3/8 X 3/8"	Blue	1/8"	05B-MWH1175
W176, 3/8 X 1/2"	Blue	1/8"	05B-MWH1176
	White	1/8"	05B-MWH3176
W177, 3/8 X 3/4"	Blue	1/8"	05B-MWH1177
W178, 3/8 X 1"	Blue	1/8"	05B-MWH1178
W181, 1/2 X 1/16"	Blue	1/8"	05B-MWH1181

Style	Color	Mandrel	Item
W182, 1/2 X 1/8"	Blue	1/8"	05B-MWH1182
	White	1/8"	05B-MWH3182
W183, 1/2 X 1/4"	Blue	1/8"	05B-MWH1183
W185, 1/2 X 1/2"	Blue	1/8"	05B-MWH1185
	White	1/8"	05B-MWH3185
W186, 1/2 X 3/4"	Blue	1/8"	05B-MWH1186
W187, 1/2 X 1"	Blue	1/8"	05B-MWH1187
W188, 1/2 X 1-1/2"	Blue	1/4"	05C-MWH1188
W191, 5/8 X 1/8"	Blue	1/8"	05B-MWH1191
W192, 5/8 X 1/4"	Blue	1/8"	05B-MWH1192
W200, 3/4 X 1/8"	Blue	1/8"	05B-MWH1200
W201, 3/4 X 1/4"	Blue	1/8"	05B-MWH1201
W204, 3/4 X 3/4"	Blue	1/8"	05B-MWH1204
W210, 7/8 X 1/16"	Blue	1/8"	05B-MWH1210
W211, 7/8 X 1/8"	Blue	1/8"	05B-MWH1211
W215, 1 X 1/8"	Blue	1/8"	05B-MWH1215

Falcon Tool Mounted Point Kits

Mounted Point Kits offer a variety of our most popular shapes & sizes at a cost savings. Choose from 48 piece or 100 piece kits in either blue or white spec with 1/8 mm shanks.

48 Piece Kit contains 6 pieces of each.				100 Piece Kit contains 10 pieces of each.					
B44	B52	B123	W144	B44	B52	B123	W144	W152	W163
W152	W162	W176	W200	W170	W176	W185	W200		
Blue			Item 05A-MPT9300	Blue			Item 05A-MPT9000		
White			Item 05A-MPT9302	White			Item 05A-MPT9200		



BORIDE Kits & Truing Stones

BORIDE Mounted Point Kits

We offer a selection of mounted point kits so that you always have the perfect shape and grit on hand for any application. Designed specifically for the mold and die maker.

Item 299901 - 48 Piece Kit with Standard 1/8" Mandrels

Includes 3 red (medium, 60-80 grit) and 3 blue (hard, 120 grit) of the following shapes: B44, B52, B123, W144, W153, W162, W176, W200.

Item 299907 - 48 Piece Kit with Metric 3mm Mandrels

Includes 3 red (medium, 60-80 grit) and 3 blue (hard, 120 grit) of the following shapes: B44, B52, B123, W144, W146, W153, W162, W176.

Item 299902 - Blue 100 Piece Kit with Standard 1/8" Mandrels

Includes 10 blue (hard, 120 grit) of the following shapes: B44, B52, B96, B123, W144, W153, W162, W170, W176, W200.

Item 299914 - 48 Piece Assorted Kit with Standard 1/8" Mandrels

Includes 2 red (medium 60-80 grit), 2 blue (hard, 120 grit) and 2 purple (premium purple) of each of the following shapes: B44, B52, B123, W144, W146, W152, W162, W176.

Item 299911 - Premium Purple 48 Piece Kit with Standard 1/8" Mandrels

Includes 6 each of the following shapes: B44, B52, B123, W144, W146, W152, W162, W176.

Item 299912 - Premium Purple 48 Piece Kit on Metric 3mm Mandrels

Includes 6 each of the following shapes: B44, B52, B123, W144, W146, W152, W162, W176.

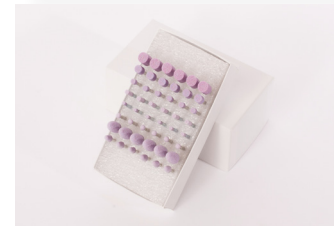
Item 299913 - Premium Purple 100 Piece Kit with Standard 1/8" Mandrels

Includes 10 each of the following shapes: B44, B52, B53, B123, B135, W146, W152, W163, W176, W185.

Pink 48 & 100 Piece Kits - Includes 6 or 10 each of the following shapes: B44, B52, B97, B135, W144, W146, W153, W163. (100 kits also include B53 & W162)

Item 29915 - 48 with 1/8" Mandrels **Item 29916** - 48 with 3mm Mandrels

Item 29920 - 100 with 1/8" Mandrels **Item 29921** - 100 with 3mm Mandrels



Truing Stones

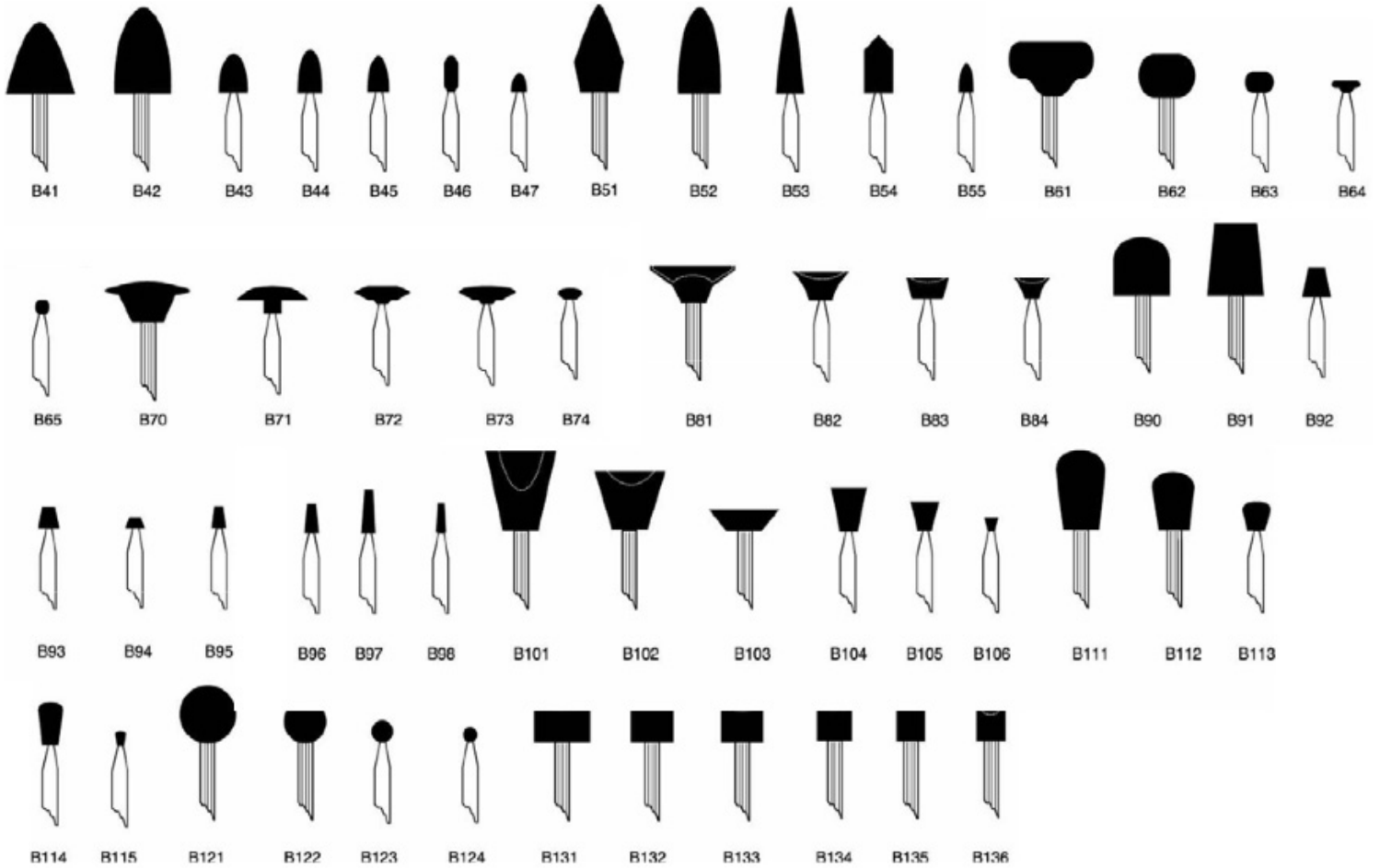
Coarse silicon carbide stone with 1/16", 1/8", 3/16" and 1/4" v-shaped or round grooves. Used to dress, shape and clean mounted points and abrasive polishing stones. Quickly reshapes and resurfaces abrasive stones and points to like-new condition.

V Grooves - Item 298905 Round Grooves - Item 298906

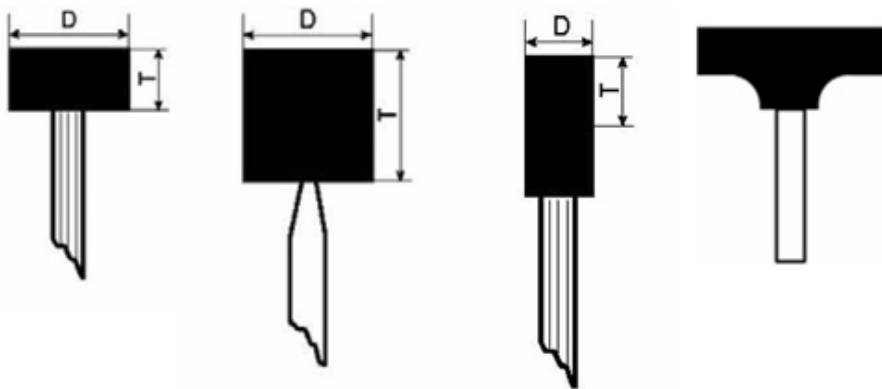


General Shapes

B Shapes



W Shapes



Air Grinders

Air Grinders are excellent tools to be used with mounted points and wheels for many applications including precision grinding, finishing and polishing of molds and dies.

Use at 80 PSI with clean, dry air and light pressure.

	Model	Description	RPM
	MSG-32BSN	Straight pencil type with 1/8" collet	65,000
	MSG-3BSN	Straight pencil type with 3 mm collet	65,000
	MAG-12IN1/8	120° angle air grinder with 1/8" collet	52,500
	MAG-122N	120° angle air grinder	35,000
	MAG-123N	120° angle air grinder	23,500
	MAG-093N	90° angle air grinder	23,500
	SPM80R-IMP	Straight pencil type with 1/8" collet	80,000
	HTSG-3S HTSG-32S	High torque air grinder with 3mm collet (HTSG-3S) or 1/8" collet (HTSG-32s). Collets are not interchangeable.	24,000



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